# **ROCKMAX® ADHESIVE 11**

# ROCKMAX

# ADHESIVE FOR INSTALLATION RUBBER WATERSTOP

## INTRODUCTION

Rockmax Adhesive 11 is a one part, ready to use contact adhesive based on polychloroprene. It can be used for installation hydrophilic rubber waterstops on dry concrete substrates.

# **AREA OF USES**

**Rockmax Adhesive 11** can be used as adhesive for hydrophilic rubber waterstops on dry concrete substrates.

#### **ADVANTAGES**

- Good bonding and adhesive.
- Fast drying.
- Easy to use.

# **TECHNICAL PROPERTIES**

Appearance: Viscous yellow liquid

Density: 870 kg/m<sup>3</sup>

Drying time (at 25 C): approx 15 minute
Flash point: -12 °C degree
Fire point: 250 °C degree
Boiling point: 70 °C degree

Application Temperature:  $+10^{\circ}$ C to  $+45^{\circ}$ C Services Temperature:  $+5^{\circ}$ C to  $+70^{\circ}$ C Coverage: 250gram per 1 m<sup>2</sup>

(apply one side)

#### **PREPARATION**

The concrete substrate must be sound, clean, dry and free from oil, mould oil, grease, dust, dirt, cement paste and loose contaminants. In case of dust and dirt we recommended clean by compressed air. Do not use water to clean.

#### **APPLICATION**

Apply Rockmax Adhesive 11 by brush on both adhere surface. All area of surface to bond must be cover with adhesive. Wait the adhesive to initial cure (or touch dry) at approximate 5-10 minutes depend on ambient temperature but no longer than 30 minutes. Press the rubber waterstop on the surface with constant pressure along the length of the joint. Use rubber hammer or steel roller for making rubber waterstop perfectly attached to the concrete surface. Allow the adhesive to cure at approximate 30 minute. Fully cure in 24 hours.

# **CLEANING**

Clean all tools and equipments immediately with thinner with dampened clothes.

## **PACKAGING**

650 gram 15kg

# **STORAGE**

Storage in cool and dry condition free from frost, water, moisture and high temperature. Avoid sunlight. Keep container tightly from air or moisture. Storage at temperate below 30°C degree.

#### SHELF LIFE

9 months if kept follow instructions.

# **PRECAUTIONS**

The material is flammable. Avoid contact with skin and eye. Avoid inhalation. Harmful effects may cause during application and care must be taken. Do not expose to flames or other sources of ignition, sparks or fire. No smoking allowance. Ventilation must be provided. Keep out of reach of children. MSDS is available upon request.

# **CONTACT DETAIL**

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#### **IMPORTANTS NOTE!!**

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